



The ultimate quilting machine

The standard features on the Millennium, like the Precision Stitch Regulator, lower thread cutter and electronic channel locks, make this top-of-the-line machine a quilter's dream come true. With the Millennium you'll be ready to complete projects faster than you ever dreamed possible.

The Precision Stitch Regulator will reduce your practice time significantly and get you off to a good start with perfect stitches every time. The throat space of 26" X 10 1/2" allows 23 square feet of quilting capacity without advancing the fabric.

The needle positioner (2-stage), LED light, single-stitch feature and much more make the Millennium our finest machine with everything you need to excel.

The quiet, fully-enclosed DC motor, synchronous belt drive, multi-positional handles and low inertia Smart Bobbin™ will make quilting with the Millennium an absolutely enjoyable experience.

And with our lifetime customer support, our trained Service Technicians are never more than a phone call away to help you troubleshoot and answer questions.



Millennium Features

- 8-year warranty
- Lifetime customer support
- On-demand Precision Stitch Regulator
- Throat size of 26" x 10 1/2"
- Low inertia Smart Bobbin™ provides precise thread tension, better stitch quality and allows the use of almost any thread.
- 10', 12' or 14' foot standard aluminum alloy table
- Easy bobbin access
- Multi-function light switch includes bright LED lights for easy visibility, plus black light and off positions.
- Weight of 49 lbs (22 kg)
- Two-stage automatic needle positioner
- Single-stitch function
- Gentle Touch™ tensioner provides the most superb thread delivery system. Accommodates different thicknesses along a single strand of thread.
- Built-in laser
- Electronic channel locks for both horizontal and vertical straight-line quilting at the touch of a button
- Turbo bobbin winder
- Four-bar quilt loading system. This keeps your available quilting space the same throughout the quilt, and means you won't have to baste a quilt any longer.
- Simple thread path makes changing threads easy.
- Adjustable height table legs
- Pressure-sensitive braking system on rollers gives infinite adjustment settings for fabric tautness. This exclusive feature protects the quilt top from excess stress.
- Handcrafted from aircraft-grade aluminum
- Voltage 120V 50/60 Hz. All APQS machines run on standard household current.
- Super-quiet fully enclosed DC motor. This safety feature is an APQS exclusive.
- Synchronous Belt Drive that is guaranteed for life.
- Belt-drive technology provides precise machine timing, requires no lubrication and reduces vibration.

Available options for the Millennium

- Quilt Glide
- Bliss Drive System
- Overhead lighting
- Power Fabric Advance with foot pedal control
- Hydraulic table lift
- In-home set-up by factory certified technician



Operating controls are at your fingertips on the back and front handles. This will provide you complete control of the machine's speed and other functions so you can keep your eyes on your work.



The thread cutter automatically trims your bobbin thread saving time and increasing productivity. An APQS exclusive.



Horizontal wheel and track system enables the Millennium to move effortlessly, allowing you to quilt in any direction with ease. The horizontal wheels eliminate both binding and play. This holds the machine at a true 90° angle, which is very important when running patterns or doing other precision quilting.



APQS carefully chose belt-drive technology as the means of transferring power to the upper and lower shafts. This design provides precise machine timing for sewing in all directions. Ask any APQS owner and they will tell you that timing or re-timing is almost non-existent. In addition, belt-drive technology requires no lubrication, is quieter in operation, and reduces vibration.

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*Every complete Millennium Quilting System comes with machine, table, rollers, patterns, thread, bobbins, bobbin winder, simple, easy-to-follow assembly instructions, basic training DVD and manual on computer CD.